



**DUXSON METAL PRIMER**  
**Exterior. Corrosion inhibiting. Zinc Phosphate based.**

**DESCRIPTION**

Duxson **Metal Primer** is a premium quality zinc phosphate based primer, which is available in various colours and designed to inhibit corrosion when applied as part of an exterior paint system. Surfaces primed with this material may be left exposed for several months before top coating without adverse effect on the coating or substrate. This product is not recommended for use on new galvanised iron - Duxson **Galvanised Iron Primer** or **Etch Primer** is more suitable in this instance.

**SURFACE PREPARATION**

The surface to be painted must be clean, dry and free from rust and mill scale. Lightly rusted areas should be rubbed down with a wire brush or abrasive paper and then neutralised with Rust Converter. The treated surface should then be primed as soon as it is thoroughly dry – treated surfaces which are allowed to stand overnight or become rain affected, will need to be re-treated before they can be primed.

**APPLICATION**

Stir well with a flat bladed or other suitable paint stirrer. Duxson **Metal Primer** can be applied by brush, roller, spray or dip tank but brushing is preferable to ensure penetration into all tight corners. Apply one full coat, ensuring that all surfaces are covered. If the surface is to be left for

an extended period before top coating, a second coat of primer is recommended.

**THINNING AND CLEAN UP**

Duxson **Metal Primer** is supplied ready to use and thinning is not recommended unless application is by spray. Up to 100 ml Mineral Turps per litre of paint can be added to ease spray application. Wash all equipment with Mineral Turps immediately after use.

**COVERAGE**

Spread rate approximately 12 to 14 sq. metres per litre per coat.

**DRYING**

Touch dry in approx 6 hours @ 20°C. Allow 24 hours before recoating - for colder or humid conditions, longer times can be expected. Do not apply during periods of extreme heat or at temperatures below 10°C. Do not apply during rainy weather or when rain is expected within 6 hours.

**COLOURS**

White, Blue, Grey, Red Oxide.

**CAUTIONS**

Flammable liquid – keep away from sources of ignition and naked flames. No smoking. Provide adequate ventilation in enclosed areas during application and until fully dried. Do not empty into the drains.

	<b>Pack size:</b> 20 Litre, 4 Litre, 1 litre, 500 ml, 250 ml.				
	<b>COVER</b>	<b>CLEAN UP</b>	<b>DRY TIME</b>	<b>RECOAT</b>	
	12 -14 sq. mt/Lt.	Enamel Thinners	6 hours @ 20°C	24 hours	
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