



DUXSON GALVANISED IRON PRIMER
Exterior. Zinc Coated Iron & Steel.

DESCRIPTION

Duxson **Galvanised Iron Primer** is a specially formulated, acrylic based, lead free primer designed to provide good adhesion to galvanised iron and Zinalume® for subsequent coatings. It is suitable for both exterior and interior use

SURFACE PREPARATION

Make sure that the surface to be painted is clean, dry and free from dust, dirt and grease.

On previously painted surfaces, loose flaky paint must be scraped off to ensure a firm surface. Care should be taken to avoid damaging the protective galvanised surface film.

For new galvanised iron, treat surface with Duxson **Metal Cleaning and Etching Fluid** diluted with an equal volume of water. Apply using an old clean brush, allow to react for 10 minutes, then hose or wash off to remove grease and release agents. When surface is dry (on the same day), apply Duxson **Galvanised Iron Primer**.

For weathered and previously painted galvanised iron, which has not rusted, treat surface with Duxson **Metal Cleaning and Etching Fluid** diluted with an equal volume of water. Apply using an old clean brush. Do not wash off. When surface is dry (on the same day), apply Duxson **Galvanised Iron Primer**.

For rusted areas, it is recommended that the affected areas be treated with a proprietary rust converter and then primed according to the converter manufacturer's instructions.

If surface to be painted is used for the collection of drinking water, disconnect tank before painting and reconnect when painting complete and after first heavy rainfall.

APPLICATION

Stir well with a flat bladed or other suitable paint stirrer.

Apply by brush, roller or spray equipment.

THINNING AND CLEAN UP

Duxson **Galvanised Metal Primer** is supplied ready to use and thinning is not recommended. Up to 100 ml water per litre of paint can be added to ease spray application.

Wash brushes and other equipment with clean water immediately after use.

COVERAGE

Spread rate approximately 12 to 14 sq. metres per litre per coat.

DRYING

Touch dry in approx 1 hour @ 20°C. Allow 3 hours before recoating - for colder or humid conditions, longer times can be expected. Do not apply during periods of extreme heat or at temperatures below 10°C. Do not apply during rainy weather or when rain is expected within 6 hours.

COLOURS

Off white

CAUTIONS

Provide adequate ventilation in enclosed areas during application and until fully dried.

	Pack size: 10 Litre, 4 Litre, 1 Litre			
	COVER	CLEAN UP	DRY TIME	RECOAT
	12-14 sq. mt/Lt.	Water	1 hour @ 20°C	3 hours @ 20°C
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