



**DUXSON FLAT ENAMEL**  
**Interior. Timber – Metals - Plasterboard. Washable.**

**DESCRIPTION**

Duxson **Flat Enamel** is a specially formulated flat enamel finish designed for use on interior walls and ceilings where its ultra flat finish makes it ideal for hiding minor surface imperfections. Duxson **Flat Enamel** will give greater stain and water resistance than water based flat paints.

**SURFACE PREPARATION**

Remove dust, dirt and grease with Duxson **Sugar Soap**, mould with Duxson **Mould Wash**, then rinse with clean water and allow to dry before proceeding. Loose flaking paint must be scraped or sanded off to ensure a firm surface. Glossy surfaces must be sanded to a dull finish. Coat bare areas with a sealer or undercoat appropriate to the base material. Fill holes and cracks with suitable filler and sand lightly. Spot prime these repairs with Duxson **Undercoat**.

On surfaces such as bare, paper covered plasterboard, hard set plaster, interior brick, cement render, stone or fibre cement, apply one coat of Duxson **Acrylic Sealer Undercoat**, followed by two coats of Duxson **Flat Enamel**.

Interior bare timber should be undercoated with Duxson **Undercoat**, prior to application of Duxson **Flat Enamel**.

Metal surfaces must be free of rust and corrosion and primed with Duxson **Metal Primer**.

New galvanised iron should be cleaned with Duxson **Wax & Grease Remover** and primed with Duxson **Galvanised Iron Primer**.

**APPLICATION**

Stir well with a flat bladed or other suitable paint stirrer. Duxson **Flat Enamel** is best applied by brush but can also be sprayed or rolled.

**THINNING & CLEAN UP**

Duxson **Flat Enamel** is supplied ready to brush and thinning is not recommended. Up to 100 ml Mineral Turps per litre of paint can be added to ease spray application.

Clean up all equipment with mineral turpentine. Clean up drips and splashes before they dry and harden using a rag moistened with mineral turpentine.

**COVERAGE**

Spread rate approximately 16 to 18 sq. metres per litre per coat.

Most projects will require two coats.

**DRYING**


Touch dry in approx. 6 hours @ 20°C. Allow 24 hours between coats - for colder or humid conditions, longer times can be expected. Do not apply at temperatures below 10°C, or when likely to fall below 10°C during drying period

**COLOURS**

White plus a range of pastel shades.

**CAUTIONS**

Ensure plenty of fresh air. Only paint in well ventilated areas. Keep out of the reach of children. Ensure all sources of ignition such as pilot lights and other naked flames are extinguished before starting to paint. Do not smoke while painting. Replace lid securely after painting. Store upside down in a cool dry place.

|   |   |                    |                 |                  |
|---|---|--------------------|-----------------|------------------|
|  | <b>Pack size:</b> 4 Litre, 1 Litre, 500 ml, 250 ml. |                    |                 |                  |
|   | <b>COVER</b>  | <b>CLEAN UP</b>    | <b>DRY TIME</b> | <b>RECOAT</b>    |
|   | 14 -16 sq. mt/Lt.                                   | Mineral Turpentine | 6 hours @ 20°C  | 24 hours @ 20°C  |
| Duxson Paints is a Trademark of Fordex Pty. Ltd. ACN 075 269 448                    |   |                    |                 | Issued June 2008 |

