



TRADEPAINTS HAMMER FINISH

Industrial coating – Hammered metal finish.

DESCRIPTION

Trade Paints **Hammer Finish** is a quick drying industrial enamel with an excellent hammer pattern, which is ideal for camouflaging surface imperfections with a highly decorative effect. It has a tough, durable, anticorrosive finish with outstanding adhesion.

Trade Paints **Hammer Finish** is suitable for use on metal parts, castings, sheetmetal work, machinery, timber and many other applications. It is typically applied to industrial and commercial machines and equipment where a heavy duty and decorative look is required.

Trade Paints **Hammer Finish** can be used to hide welding defects and surface imperfections with only one coat.

SURFACE PREPARATION

Remove rust and mill scale by wire brushing, sanding or grinding. Any remaining surface rust should be removed using a rust remover.

Thoroughly degrease with a metal cleaning and etching fluid.

Metal - Remove any rust, scale, and dirt, weld slag or old paint by grinding or sanding. Ensure surface to be painted is clean, dry and free from any grease, oil, etc. using a metal cleaning and etching fluid.

Apply one coat of Trade Paints **Super Etch Primer** followed by one coat of Trade Paints

Hammer Finish.

Timber surfaces: Prime with suitable Oil based timber primer such as Duxson **Oil Based Primer.**

APPLICATION

Stir thoroughly before and during use.

Apply by conventional or airless spray. Apply a mist coat and allow to 'tack off', then follow with a full even single coat.

NOTE: the heavier the coat, the larger and more pronounced the pattern, however sagging must be avoided.

THINNING AND CLEAN UP

Trade Paints **Hammer Finish** is normally supplied ready for use. If thinning is required, use 10- 15% Trade Paints **Enamel Thinner.**

Note: Thin as little as possible as over-thinning may result in destruction of the pattern.

Wash all equipment immediately after use.

COVERAGE

Spread rate - 12 to 14 sq. metres per litre per coat.

DRYING

Touch dry 10 minutes. Dry to handle 20 minutes.

Re coat time: Before 12 hours or after 48 hours.

After 48 Hours, apply mist coat first.

COLOURS

Silver grey, charcoal, blue, dark blue, green, gold and red

CAUTIONS



Trade Paints **Hammer Finish** contains silicone, which can cause defects such as fish eyes in other finishes. All operations with this product should be isolated from other painting operations. Isolate the spraying areas and ensure overspray does not contaminate other surfaces to be painted. It is preferable to have a spraying area and spray equipment dedicated to this product. Equipment must be very thoroughly washed and rinsed. The washings, cleaning equipment and cloths must not be used or stored with equipment and surfaces to be used with other finishes.

Flammable liquid – keep away from sources of ignition and naked flames. No smoking.

Harmful by inhalation, contact with skin and if swallowed – avoid contact with the skin and eyes and avoid breathing the vapours.

Provide adequate ventilation in enclosed areas during application and until fully dried.

Do not empty into the drains.

	Pack size: 4 Litre 1 Litre.				
	COVER	CLEAN UP	DRY TIME	RECOAT	
	12 -14 sq. mt/Lt.	Enamel Thinners	20 minutes @ 20°C	12 – 48 Hours	
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