

FORDEX PTY LTD

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TRADEPAINTS RAPID DRY ENAMEL

Industrial coating – Rapid dry – High gloss.

DESCRIPTION

A quick drying industrial enamel with an excellent gloss, Trade Paints **Rapid Dry Enamels** give a tough, durable finish with outstanding adhesion suitable for interior and exterior applications on suitably prepared metal and timber surfaces.

SURFACE PREPARATION

Remove any rust, scale, dirt, weld slag or old paint by grinding, wire brushing or sanding. Ensure surface to be painted is clean, dry and free from any grease, oil, etc. using metal cleaning and etching fluid. Thoroughly sand existing paint surfaces to remove all surface gloss.

Apply one coat of an appropriate primer where necessary. Trade Paints **Super Etch Primer** for non-ferrous surfaces or Trade Paints **Industrial Primer** for most other metal surfaces.

APPLICATION

Stir thoroughly before and during use with a flat bladed stirrer.

Apply by either conventional or airless spray equipment.

Apply 2 – 3 coats with an even, overlapping pattern, leaving 5 minutes drying time between coats.

THINNING AND CLEAN UP

For conventional spray guns, the product may be reduced up to 15% with Trade Paints Spraying Enamel Thinners.

Wash all equipment with Trade Paints Spraying Enamel Thinners immediately after use.

COVERAGE

Spread rate - 12 to 14 sq. metres per litre per coat.

DRYING

Touch dry: 30 minutes at 20°C

Hard dry: 24 hours at 20°C

Should recoating be necessary, allow 48 hours drying before spraying further coats.

COLOURS

Range of colours available.



CAUTIONS

Flammable liquid – keep away from sources of ignition and naked flames. No smoking.

Harmful by inhalation, contact with skin and if swallowed – avoid contact with the skin and eyes and avoid breathing the vapours.

Provide adequate ventilation in enclosed areas during application and until fully dried.

Do not empty into the drains.

	Pack size: 4 Litre, 1 Litre.				
	COVER	CLEAN UP	DRY TIME	RECOAT	
	12 -14 sq. mt/Lt.	Spraying Enamel Thinners	30 minutes @ 20°C	48 Hours	
Trade Paints is a Trademark of Fordex Pty. Ltd. ACN 075 269 448				Issued June 2008	

MSDS Ref: ACT 566.1, 566.2 (Lead Colours)